



PCN - 12 031 -R.1

Issue Date: April 10 2012

Product Name:	IDC QUICKIE		
	QUICKIE HEADER, VERTICAL INSERT MOLD 66506, 68714, 88880 & 65863		
Product Manager:	Feagle Pan		
Subject:	Notification of Planned Change		
Distribution:	Global		
Type of Change:	Design Change		
Change Description:	<p>Changing product from an insert-molded connector to molded housing / terminal insertion process with performance based plating.</p> <p>a. Design Change for product 66506, 68714 and 88880:</p> <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> <p>1.Process change.</p> <p>Insert-molding process Assembly process</p> </div> <div style="text-align: center;"> </div> </div> <ol style="list-style-type: none"> 2.Product total length after change is 0.26mm longer than before change. Product total width is from 8.13mm to 8.89mm. 3. Product slot total length after change is 0.26mm shorter than before change. 4.The terminal plating changes from simplex to duplex, tin on tail. 5.Contact retention force changes to 3LBS. 6.All of the round pin changes to square pin. 7.Housing colour changed from Blue to Black 8.The tolerance of mating length changed from +/-0.20 to +/-0.25mm, the tolerance of Tail length changed from +/-0.25 to +/-0.35mm, <p>b. Design Change for product 65863:</p> <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> <p>1.Process change.</p> <p>Insert-molding process Assembly process</p> </div> <div style="text-align: center;"> </div> </div> <ol style="list-style-type: none"> 2.Product total length after change is 1.78mm shorter than before change. 3.The terminal plating changes from simplex to duplex, tin on tail. 4.Contact retention force changes to 3LBS. 5.All of the round pin changes to square pin. 6.Housing and sea-horse colour changed from Blue to Black. 7.The tolerance of Tail length changed from +/- 0.25 to +/-0.35mm, 		
Reason for Change:	<p>Product design change to improve the process and plating efficiency. And, product still meets the Standard specification.</p> <p>By R-1: More Details were added to change description for easy understanding of this design change. Also for maintaining standard time period to the current issue date, the effective date was also modified.</p>		
Affected Parts:	Attached List		
Effective Date of Change:	July	10	2012
Last Time Buy Date:	N/A	N/A	N/A
Last Disty Return Date:	N/A	N/A	N/A
Datasheet Attached?	N/A		
Qual/Test Data Attached?	N/A		
Samples Availability Date:	April	20	2012
Available Alternatives?	N/A		
Questions?	<p>Contact your local FCI Representative, or</p> <p>Feagle Pan / Product manager</p> <p>Phone number: +86 513 80167369 / e-mail address: feagle.pan@fci.com</p>		